CERTIFICATE OF APPROVAL

LRQA Verification Limited
hereby certifies that the company:

Stera Technologies Oy, Turku
Tierankatu 5
FI-20520 TURKU
Finland

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2021

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

in the extent mentioned on the schedule of this certificate.

This certificate is valid only in association with the certificate schedule bearing the same number.

Approval Certificate No: HEQ0005593/4	Original Approval	:	5 June 2017
	Current Certificate	:	5 June 2022
	Certificate Expiry	:	4 June 2027

R. van de Schoor on behalf of LRQA Verification Ltd.

LRQA Verification Limited (Reg. no. 4929226) is a limited company registered in England and Wales. Registered office: 1 Trinity Park, Bickenhill Lane, Birmingham B37 7ES.
A subsidiary of LRQA Group Limited.
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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies Oy, Turku
Tierankatu 5,
FI-20520 TURKU, Finland

Head Office:	Activities:
Stera Technologies Oy, Turku Tierankatu 5, FI-20520 TURKU, Finland	Pole cores for electric motors and generators, Customer products
Locations:	**Activities:**
Stera Technologies Oy, Tammela Valtaimenkuja 80, 30100 FORSSA Finland	Cabins for working vehicles; crane components, Customer products
Stera Technologies Oy, Paimio Volttitie 3, 21530 PAIMIO Finland	Welded heat exchangers for ventilation systems; Welded terminal boxes and steel covers for electric motors and generators, Customer products
Stera Technologies AS, Allika Angerja Tee 53 EST-76911 HÜÜRU, Estonia	Welded components for working vehicles and cranes, hydraulic- and fuel tanks, lifting industry applications, welded heat exchangers for ventilation systems, welded terminal boxes and steel covers for motors and generators, Customer products
Stera Technologies Oy, Kaavi Varikkotie 2, 73600 KAAVI Finland	Welded and machined components and assemblies for working vehicle, electric and lifting industry applications and welded hydraulic- and fuel oil tanks, Customer products

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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies Oy, Turku
Tierankatu 5,
FI-20520 TURKU, Finland

ISO 3834-2:2021 Scope of Activity

Type of products Pole cores for electric motors and generators; customer products

Product standards Customer specifications and specified standard

Parent materials groups (ISO/TR 15608)	**Welding and allied processes (ISO 4063)**
1.1, 1.2, 3.2	135, 136

Welding Co-ordinator(s)

Name	**Qualification**
Petri Piispanen	IWS Certificate no. FI02166

Approval Certificate No: HEQ0005593/4	Original Approval	:	5 June 2017
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CERTIFICATE OF APPROVAL

LRQA Verification Limited
hereby certifies that the company:

Stera Technologies Oy,
Tammela
Valtaimenkuja 80,
30100 FORSSA, Finland

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2021

Quality requirements for fusion welding of metallic materials - Part 2: Comprehensive quality requirements

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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies Oy,
Tammela
Valtaimenkuja 80,
30100 FORSSA, Finland

ISO 3834-2:2021 Scope of Activity

Type of products Cabins for working vehicles; crane components; customer products.

Product standards Customer specifications and specified standard.

Parent materials groups (ISO/TR 15608)
1, 1.2, 2.2, 3.2, 8.1

Welding and allied processes (ISO 4063)
135, 212

Welding Co-ordinator(s)

Name	Qualification
Petri Piispanen	IWS Certificate no. FI02166
Jussi Sipiläinen	IWS Certificate no. FI02511

Approval Certificate No:
HEQ0005593/4

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CERTIFICATE OF APPROVAL

LRQA Verification Limited
hereby certifies that the company:

Stera Technologies Oy
Paimio
Volttitie 3,
21530 PAIMIO
Finland

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2021

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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies Oy
Paimio
Volttitie 3,
21530 PAIMIO
Finland

ISO 3834-2:2021 Scope of Activity

Type of products Welded heat exchangers for ventilation systems; Welded terminal boxes and steel covers for electric motors and generators.

Product standards Customer specifications and specified standard.

Parent materials groups (ISO/TR 15608)
1.1, 1.2, 8.1

Welding and allied processes (ISO 4063)
135

Welding Co-ordinator(s)

Name	Qualification
Petri Piispanen	IWS Certificate no. FI02166

Approval Certificate No:
HEQ0005593/4

Original Approval	:	5 June 2017
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CERTIFICATE OF APPROVAL

LRQA Verification Limited
hereby certifies that the company:

Stera Technologies AS
Allika
Angerja Tee 53
EST-76911 HÜÜRU,
Estonia

has furnished proof to fulfil the
quality requirements for welding according to:

ISO 3834 – 2 : 2021
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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies AS
Allika
Angerja Tee 53
EST-76911 HÜÜRU,
Estonia

ISO 3834-2:2021 Scope of Activity

Type of products Welded components for working vehicles and cranes, hydraulic- and fuel tanks, lifting industry applications, welded heat exchangers for ventilation systems, welded terminal boxes and steel covers for motors and generators.

Product standards Customer specifications and specified standard.

Parent materials groups (ISO/TR 15608)
1.1, 1.2, 2.2, 8.1

Welding and allied processes (ISO 4063)
135

Welding Co-ordinator(s)

Name	Qualification
Petri Piispanen	IWS Certificate no. FI02166
Janno Ruben	IWE Certificate no. NO00295

Approval Certificate No:
HEQ0005593/4

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CERTIFICATE OF APPROVAL

LRQA Verification Limited
hereby certifies that the company:

Stera Technologies Oy
Kaavi
Varikkotie 2,
73600 KAAVI

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CERTIFICATE HEQ0005593 SCHEDULE 4

Stera Technologies Oy
Kaavi
Varikkotie 2,
73600 KAAVI

ISO 3834-2:2021 Scope of Activity

Type of products Welded and machined components and assemblies for working vehicle, electric and lifting industry applications and welded hydraulic- and fuel oil tanks.

Product standards Customer specifications and specified standard

Parent materials groups (ISO/TR 15608)	**Welding and allied processes (ISO 4063)**
1, 1.2, 2.2, 3.2, 8.1	135, 136, 212, 141

Welding Co-ordinator(s)

Name	**Qualification**
Petri Piispanen	IWS Certificate no. FI02166
Keijo Karppi	IWT Certificate no. FI00359
Jari Toivanen	IWS Certificate no. FI01412

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